

June 29, 2016

Klüber Lubrication NA LP • P.O. Box 131359 • Tyler, TX 75713, Phone 903.534.8021 • Fax 903.581.4376

# Product Data Sheet



NOTE: The information in this publication is the result of careful testing in our laboratories, complemented by selected literature. It does not in any way constitute a guarantee, nor does it serve as a license to operate any patent. Due to widely varying conditions of product use, which are beyond our control, it is strongly recommended that the product be tested for suitability. Product typical properties in this publication are current.

## REFRIGERATION COMPRESSOR

### RHT FG-68

*Summit RHT FG-68 is a highly refined, hydrotreated ammonia compressor lubricant, specially designed to function under the stringent requirements of closed-loop ammonia refrigeration systems in the food service industry. Besides providing value added benefits in the areas of improved system efficiency and higher productivity, the performance advantages of **Summit RHT FG-68** versus naphthenic oils include:*

- NSF Registered H1 and meets USDA 1998 (H1) guidelines (lubricants with incidental food contact)
- Lower wax content versus the “essentially” or “virtually” wax free oils marketed by competitors
- Reduced oil carryover
- Superior cleanliness
- Superior chemical and thermal stability
- Enhanced wear protection
- Lower foaming tendency
- Extended oil drain interval capability
- Less oil make-up

*Summit RHT FG-68 is exceptionally well suited for rotary screw and reciprocating compressors in ammonia service. It is compatible with naphthenic and other hydrotreated paraffinic-based compressor oils for ammonia service, as well as PAO and alkylbenzene-based products. It is compatible with all seal elastomers commonly used in these systems including Buna-N, NBR and Neoprene.*

### Physical Properties

PRODUCT	RHT FG-68
ISO Grade	68
Viscosity	
@ 40°C, cSt	67.97
@ 100°C, cSt	8.66
Viscosity Index	98
Specific Gravity, 60°F	0.8760
Density, lb/gal @ 60°F	7.2953
Pour Point, °F (°C)	-33 (-36)
Flash Point, °F (°C)	470 (243)
Fire Point, °F (°C)	505 (263)
NSF Registered	H1
Kosher Approved	Yes
Halal Certified	Yes

**Shelf Life:** Product shelf life is 3 years from the date of manufacture, after which the product should be recertified prior to use.